



## Joining radius pieces together

Note: Make sure all radius gutter pieces are installed before applying resin and fiberglass, in case you have to make any changes to the installation.



**Caution:** Both the resin and hardener are **FLAMMABLE**. Read the Instructions and safety guidelines carefully before installing.



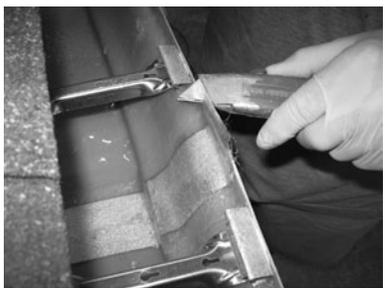
1. Use a small hand clamp to hold the pieces together until the resin cures. Depending on the temperature outside, curing time may range from 15 minutes to 1 hour. You can speed up the curing process by using a blow dryer on hottest setting.



2. Use one bottle of resin and 2 ml of hardener for each lap joint. Remove the lid from the resin bottle and set to the side. Squeeze 30 to 35 drops of hardener using squeeze bottle. Replace Resin cap and shake for about 10 seconds.



3. Pour about 1/4 of the resin hardener mixture on to the lap joint and spread with brush along front and back. Apply a strip of fiberglass on to the lap joint, making sure half is on the lap joint and half is on the adjoining piece. Pour the remaining amount of resin on to the lap joint and spread evenly with the brush, making sure to dab the top, the front, and the back bead. Spread the excess resin along the inside of the gutter.



4. Let lap joint fully cure before removing clamp. (When it is no longer tacky to touch) Once the piece is bound, fill the outside seam with the Easy Sand Polyester Finishing Putty supplied with your order. It dries in about 3 minutes, and ready to sand in 10 minutes. Use a 220 grit sand paper to achieve a smooth transition.



Vapors may cause flash fire. Keep containers tightly closed and isolate from heat, electrical equipment, sparks and flame. Never use welding or cutting torch around product. Residue can ignite explosively.



Eye Protection: Do not get in eyes. Use safety eyewear with splash guards or side shields, chemical goggles, face shields.



Protective Gloves: Use solvent impermeable gloves to avoid contact with product.



Wash contaminated clothing, including shoes, before reuse.



Avoid contact with skin.



Use protective clothing.